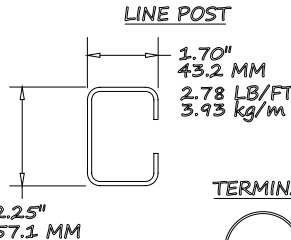
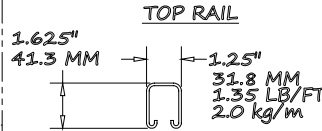
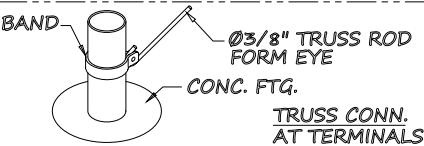
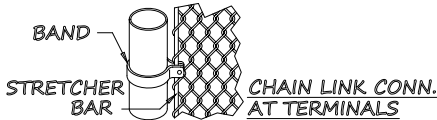
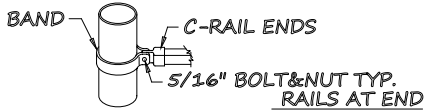
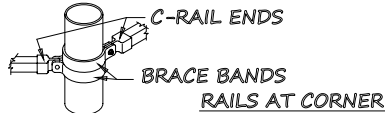
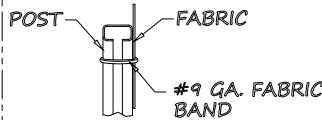
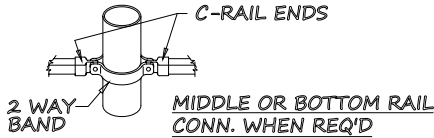


**COATINGS:**

- FRAMEWORK-COATED PER (ASTM-F-1043) TYPE A
- FABRIC-GALVANIZED PER (ASTM-A392)    OZ/SQ.FT. OR
- ALUMINUM COATED PER (ASTM-A491) .40 OZ/SQ.FT.
- PVC COATED PER (ASTM-F668) CLASS
- FITTINGS-GALVANIZED PER (ASTM-A153)

**BENDING FORCE ON THE X-X AXIS**

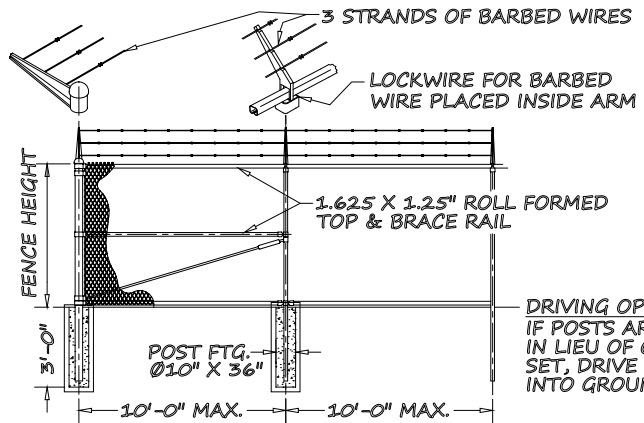
LINE POST=351 LBS @ 6'-0" ABOVE GRADE  
 TOP RAIL=263 LBS @ MID POINT OF 10'-0" SPAN



**TERMINAL POST**



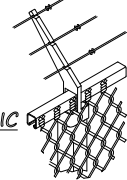
— LBS PER FT.  
 — INCHES O.D.



DRIVING OPTION-  
 IF POSTS ARE DRIVEN  
 IN LIEU OF CONCRETE  
 SET, DRIVE 3' MIN.  
 INTO GROUND.



**LINE POST TOP  
 BARB ARM**



CHAIN LINK FABRIC  
 #9 GA. 2" MESH  
 #6 GA. 2" MESH

**RAIL COUPLING  
 (20' MAX. INTERVALS)**



CHAIN LINK FABRIC  
 #9 GA. 2" MESH TWIST TOP  
 KNUCKLE BOTTOM SELVAGES

ITEM	QNTY	DESCRIPTION	MACHINING TOLERANCES		FABRICATION TOLERANCES	
SCALE	NONE	CHK'D BY DTM	0.1	+ 0.030	UNDER 18"	+ 1/32
DWN BY	DTM01-11-17	APP'D BY	0.01	+ 0.015	18" AND OVER	+ 1/16
HEAVY 'C' - with BARB WIRE, C-TOP RAIL & ROUND TERM. (CHAIN LINK)			0.02	+ 0.005	ALL MACHINED SURFACES 15° BREAK ALL SHARP EDGES	
CAD FILENAME: FENCE 4-20			<b>GREGORY</b> FENCE 4100 13th Street SW Canton, Ohio 44710		REF. No. DRWG No.	
LAST PLOT DATE: 09/11/17					FENCE 4-20	