



MANUFACTURED FROM 60,000# MIN YIELD STEEL PER ASTM A-570 AND COATED WITH MINIMUM 2oz ZINC PER SQ. FT PER ASTM F1043-TYPE A (5.30 LBS. PER FT.)

ITEM	QNTY	DESCRIPTION		MATERIAL	
				MACHINING TOLERANCES	
SCALE 3/4		CHK'D BY DTM		0.1	± 0.030
DWN BY DTM 09/15/17		APP'D BY		0.01	± 0.015
				0.001	± 0.005
				ANGLES	± 1/4
				FABRICATION TOLERANCES	
				UNDER 18"	± 1/32
				18" AND OVER	± 1/16
				ALL MACHINED SURFACES 125	
				BREAK ALL SHARP EDGES	

SUPER 'C' POST - 0.150 WALL

CAD FILENAME:
FENCE 4-27

LAST PLOT DATE:
09-15-17



4100 13th Street SW
Canton, Ohio 44710

REF. No.
DRWG No.

FENCE 4-27